suttontools
world class cutting tools

CARBIDE DRILLS

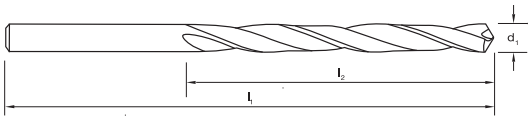
TECLINE

Performance Series

Lowest production costs

suttontools TECLINE

- Suitable for steels and abrasive applications
- Designed to allow high feed rates with good chip flow
- Four facet point ensures accurate holes



Catalogue Code	D368
Discount Group	A0208
Material	VHM
Surface Finish	Brt
Sutton Designation	N
Geometry	R25
Point Type	118° Form C
Shank Form (DIN 6535)	HA

Size Ref.	d_1 (h8)	l_1	l_2	Item #
0100	1.0	34	13	D368 0100
0110	1.1	36	15	D368 0110
0120	1.2	38	17	D368 0120
0130	1.3	38	17	D368 0130
0140	1.4	40	19	D368 0140
0150	1.5	40	19	D368 0150
0160	1.6	43	21	D368 0160
0170	1.7	43	21	D368 0170
0180	1.8	46	23	D368 0180
0190	1.9	46	23	D368 0190
0200	2.0	49	24	D368 0200
0210	2.1	49	24	D368 0210
0220	2.2	53	28	D368 0220
0230	2.3	53	28	D368 0230
0240	2.4	57	31	D368 0240
0250	2.5	57	31	D368 0250
0260	2.6	57	31	D368 0260
0270	2.7	61	34	D368 0270
0280	2.8	61	34	D368 0280
0290	2.9	61	34	D368 0290
0300	3.0	61	33	D368 0300
0310	3.1	65	36	D368 0310
0320	3.2	65	36	D368 0320
0330	3.3	65	36	D368 0330
0340	3.4	70	39	D368 0340
0350	3.5	70	39	D368 0350
0360	3.6	70	39	D368 0360
0370	3.7	70	39	D368 0370
0380	3.8	75	43	D368 0380
0390	3.9	75	43	D368 0390
0400	4.0	75	43	D368 0400
0410	4.1	75	43	D368 0410

Size Ref.	d_1 (h8)	l_1	l_2	Item #
0420	4.2	75	43	D368 0420
0430	4.3	80	47	D368 0430
0440	4.4	80	47	D368 0440
0450	4.5	80	47	D368 0450
0460	4.6	80	47	D368 0460
0470	4.7	80	47	D368 0470
0480	4.8	86	52	D368 0480
0490	4.9	86	52	D368 0490
0500	5.0	86	52	D368 0500
0510	5.1	86	52	D368 0510
0520	5.2	86	52	D368 0520
0530	5.3	86	52	D368 0530
0540	5.4	93	57	D368 0540
0550	5.5	93	57	D368 0550
0560	5.6	93	57	D368 0560
0570	5.7	93	57	D368 0570
0580	5.8	93	57	D368 0580
0590	5.9	93	57	D368 0590
0600	6.0	93	57	D368 0600
0610	6.1	101	63	D368 0610
0620	6.2	101	63	D368 0620
0630	6.3	101	63	D368 0630
0640	6.4	101	63	D368 0640
0650	6.5	101	63	D368 0650
0660	6.6	101	63	D368 0660
0670	6.7	101	63	D368 0670
0680	6.8	109	69	D368 0680
0690	6.9	109	69	D368 0690
0700	7.0	109	69	D368 0700
0710	7.1	109	69	D368 0710
0720	7.2	109	69	D368 0720
0730	7.3	109	69	D368 0730

ISO	P												M			K						N									S											H					
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14.1	14.2	14.3	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37.1	37.2	37.3	37.4	37.5	38.1	38.2	39.1	39.2	40	41
D368	●	●	○	○	○	○	○	○									●	○	○	○			●	●	●	●	●				○																		

P Steel M Stainless Steel K Cast Iron N Non-Ferrous Metals S Titanium & Super Alloys H Hard Materials

● Optimal ○ Effective

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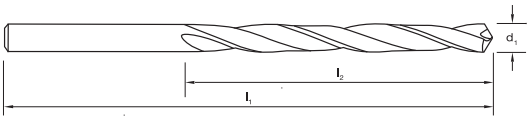
- Designed to allow high feed rates with good chip flow
- Four facet point ensures accurate holes

DIN 338 | 5xd$_1$



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Material	VHM
Surface Finish	Brt
Sutton Designation	N
Geometry	R25
Point Type	118° Form C
Shank Form (DIN 6535)	HA

Size Ref.	d$_1$ (h8)	l$_1$	l$_2$	Item #
0740	7.4	109	69	D368 0740
0750	7.5	109	69	D368 0750
0760	7.6	117	75	D368 0760
0770	7.7	117	75	D368 0770
0780	7.8	117	75	D368 0780
0790	7.9	117	75	D368 0790
0800	8.0	117	75	D368 0800
0810	8.1	117	75	D368 0810
0820	8.2	117	75	D368 0820
0830	8.3	117	75	D368 0830
0840	8.4	117	75	D368 0840
0850	8.5	117	75	D368 0850
0860	8.6	125	81	D368 0860
0870	8.7	125	81	D368 0870
0880	8.8	125	81	D368 0880
0890	8.9	125	81	D368 0890
0900	9.0	125	81	D368 0900
0910	9.1	125	81	D368 0910
0920	9.2	125	81	D368 0920
0930	9.3	125	81	D368 0930
0940	9.4	125	81	D368 0940
0950	9.5	125	81	D368 0950
0960	9.6	133	87	D368 0960
0970	9.7	133	87	D368 0970
0980	9.8	133	87	D368 0980
0990	9.9	133	87	D368 0990
1000	10.0	133	87	D368 1000
1010	10.1	133	87	D368 1010
1020	10.2	133	87	D368 1020
1030	10.3	133	87	D368 1030
1040	10.4	133	87	D368 1040
1050	10.5	133	87	D368 1050

Size Ref.	d$_1$ (h8)	l$_1$	l$_2$	Item #
1060	10.6	133	87	D368 1060
1070	10.7	142	94	D368 1070
1080	10.8	142	94	D368 1080
1090	10.9	142	94	D368 1090
1100	11.0	142	94	D368 1100
1110	11.1	142	94	D368 1110
1120	11.2	142	94	D368 1120
1130	11.3	142	94	D368 1130
1140	11.4	142	94	D368 1140
1150	11.5	142	94	D368 1150
1160	11.6	142	94	D368 1160
1170	11.7	142	94	D368 1170
1180	11.8	142	94	D368 1180
1190	11.9	151	101	D368 1190
1200	12.0	151	101	D368 1200
1210	12.1	151	101	D368 1210
1220	12.2	151	101	D368 1220
1230	12.3	151	101	D368 1230
1240	12.4	151	101	D368 1240
1250	12.5	151	101	D368 1250
1260	12.6	151	101	D368 1260
1270	12.7	151	101	D368 1270
1280	12.8	151	101	D368 1280
1290	12.9	151	101	D368 1290
1300	13.0	151	101	D368 1300

ISO	P												M			K					N									S												H					
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14.1	14.2	14.3	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37.1	37.2	37.3	37.4	37.5	38.1	38.2	39.1	39.2	40	41
D368	●	●	○	○	○	○	○	○									●	○	○	○			●	●	●	●	●				○																		

P Steel | M Stainless Steel | K Cast Iron | N Non-Ferrous Metals | S Titanium & Super Alloys | H Hard Materials

● Optimal ○ Effective

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